

REV.	DESCRIPTION	DATE	BY	APPROVED
A	NEW ISSUE	19/09/2017	SAC	WM

## **SPECIFICATION CONTROL DRAWING**

PURCHASE MATERIAL:

ALUMINUM 2024-T4 ROUND BAR

SPECIFICATION:

AMS 4120 OR AMS-QQ-A-225/6 OR AMS-QQ-A-200/3

PART NUMBER:

MT-2024T4-R-[D.DDD]

WHERE D.DDD IS DIAMETER IN INCHES

EXAMPLE:

MT-2024T4-R-0.250

TOLERANCES PER MANUFACTURER SPECIFICATIONS

DART		AEROSPACE Hawkesbury, Ontario, Canada	
TITLE			
ALUMINUM 2024-T4 ROUND BAR			
DWG NO.		REV	
MT-2024T4-R		A	
DESIGN BY:	SAC 19/09/2017	XXX ± .005 FRACTIONS ± 1/8	
DRAWN BY:	SAC 09/19/2017	XX ± .01 ANGLES ± .5°	XX ± .1 SURFACES = 125
CHECKED:	VM 09/21/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
MFG. APPR:	DP 09/21/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
APPROVED:	WM 10/05/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DATE:	19/09/2017		
SCALE:	NTS	WEIGHT:	N/A
SHEET 1 OF 1			
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